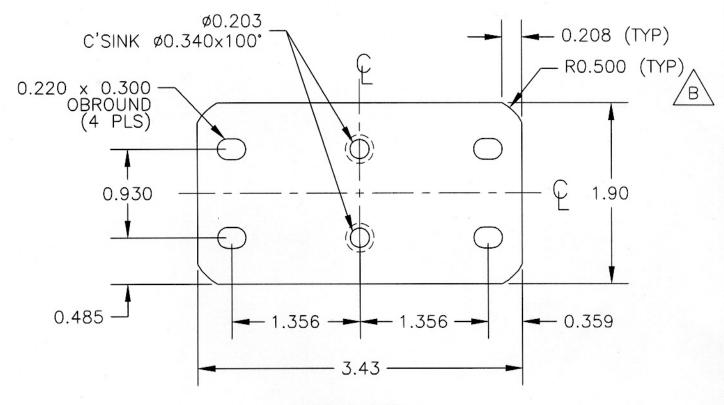




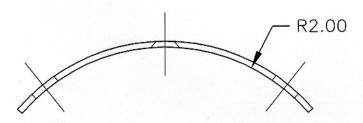
DESIG	*	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECK	KED .	APPROVED	DRAWING NO. REV.	В
	4	#	D2913 SHEET 1 OF	1
DATE			TITLE SCA	LE
99.1	0.18		DOUBLER	1:1
Α		99.10.07	NEW ISSUE	
В		99.10.18	ADDED RADIUS	

## RELEASE DE 199.10.19 DS

## FLAT PATTERN



## BEND DETAIL



MATERIAL: 2024-T3 (QQ-A-250/4) OR 6061-T6 (QQ-A-250/11)

0.080 THICK

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLÉSS OTHERWISE NOTED

BREAK ALL SHARP EDGES 0.010 TO 0.020